



Polish Norwegian Projects in CCS/CCU at West Pomeranian University of Technology in Szczecin

**Urszula Narkiewicz, Iwona Pelech, Ewelina Kusiak-Nejman
Antoni W. Morawski**

**West Pomeranian University of Technology,
Pułaskiego 10. 70-322 Szczecin. Poland**

GLOBAL WARMING



Climate changes

CO₂ emissions – one of causes

Challenge – how to decrease and prevent?

Remedies:

- **Energy saving**
- **Renewable energy**
- **CCS (carbon capture and storage)**
- **CCU (carbon capture and utilisation) – the BEST !!!**



CO₂ capture from gases

Technologies in use – based on absorption in liquids

Amines

K₂CO₃

Methanol

Weaknesses:

- High energy demand
- Corrosion issues
- Solvent evaporation
- Environmental issues

Solid sorbents – one of alternatives

SolSorb POL-NOR project

2014-2017 (prof. U.Narkiewicz)



POLISH-NORWEGIAN
RESEARCH
PROGRAMME



***„Post-Combustion CO₂ Capture on New Solid Sorbents
and Application in a Moving Bed Reactor „***

Value: 7 972 105 PLN

Consortium Partners:

- West Pomeranian University of Technology in Szczecin
- University of South-Eastern Norway
- SINTEF Industry
- SINTEF Ocean

Results of the SolSorb project

- New solid sorbents were produced, characterised and tested
 - **Cheap** and environmentally friendly
 - Based on modified microporous **carbons, zeolites** and **titania**
 - **High mechanical resistivity**
- The sorbents were carefully characterised, mainly their **carbon dioxide adsorption**
- The most efficient sorbents were based on **zeolites** and on **carbonaceous** materials, they reached a capture capacity above **6 mmol CO₂/g** sorbent under ambient conditions
- **Deactivation level** of produced sorbents was below 5% after **200 adsorption/desorption cycles**.
- A new efficient laboratory **prototype moving bed reactor**, designed to increase the solid sorbent CO₂ absorption capacity, was developed.
- The environmental effect of the produced sorbents was assessed. A ranking system for environmental impact was established on the basis of an **aquatic fate** and **ecotoxicity** assessment of selected nanomaterials.
- The social awareness of post-combustion carbon capture (PCCC) as a technology aiming to reduce global CO₂ emission was raised within the project.

number of publications: **22**

number of applications/patents: **17**

number of conferences: - **47**

number of students/doctoral students: **7 PhD students, 10 students**

number of researchers : **16**



Preparation and characterisation of carbon spheres for carbon dioxide capture

D. Sibera¹ · U. Narkiewicz¹ · J. Kapica¹ · J. Serafin¹ · B. Michalkiewicz¹ · R. J. Wróbel¹ · A. W. Morawski¹

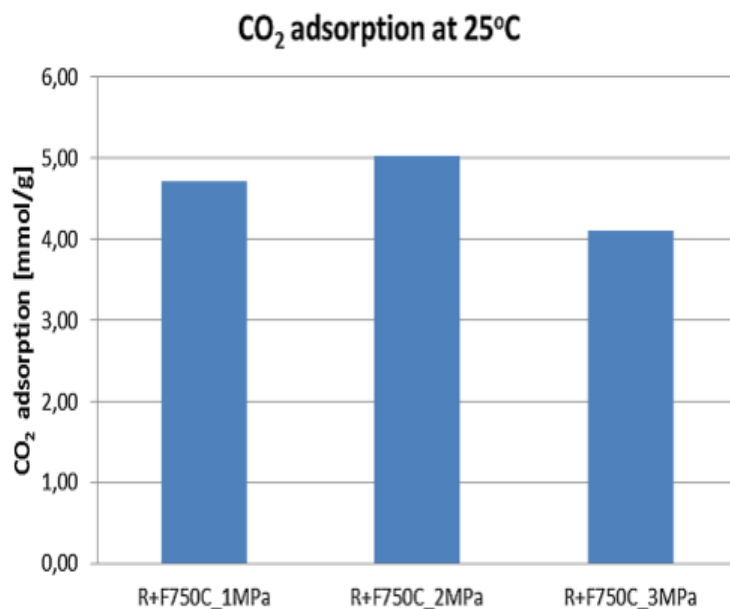
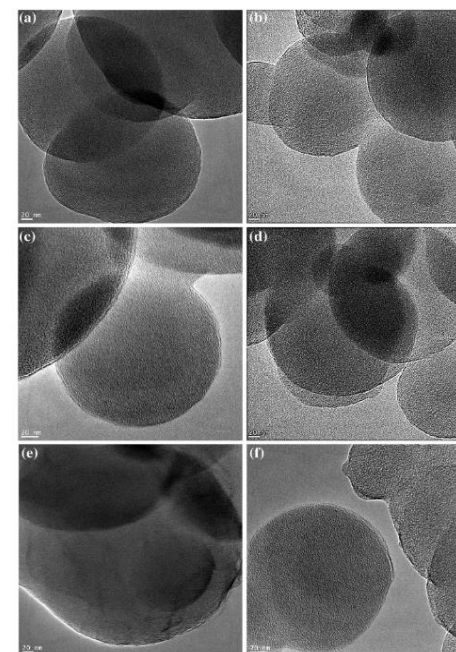
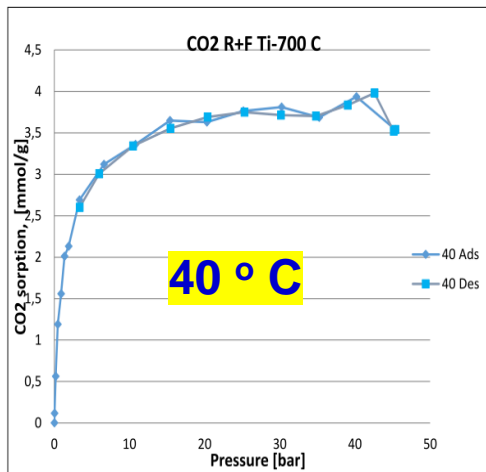


Fig. 5 CO₂ adsorption on the samples obtained in microwave solvo-thermal reactor under the pressure of 1, 2 and 3 MPa, and next carbonised at 750 °C

Fig. 9 TEM images of the carbon spheres: a R + F700C, b R + F750C, c R + F800C, d R + F750C, 1 MPa, e R + F750C, 2 MPa, f R + F750C, 3 MPa

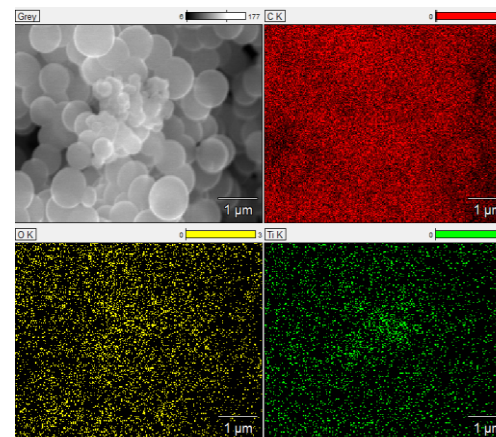


SolSorb



Adsorption-desorption isotherms of CO₂ at 40°C on TiO₂-graphitic carbon spheres

TiO₂-CS



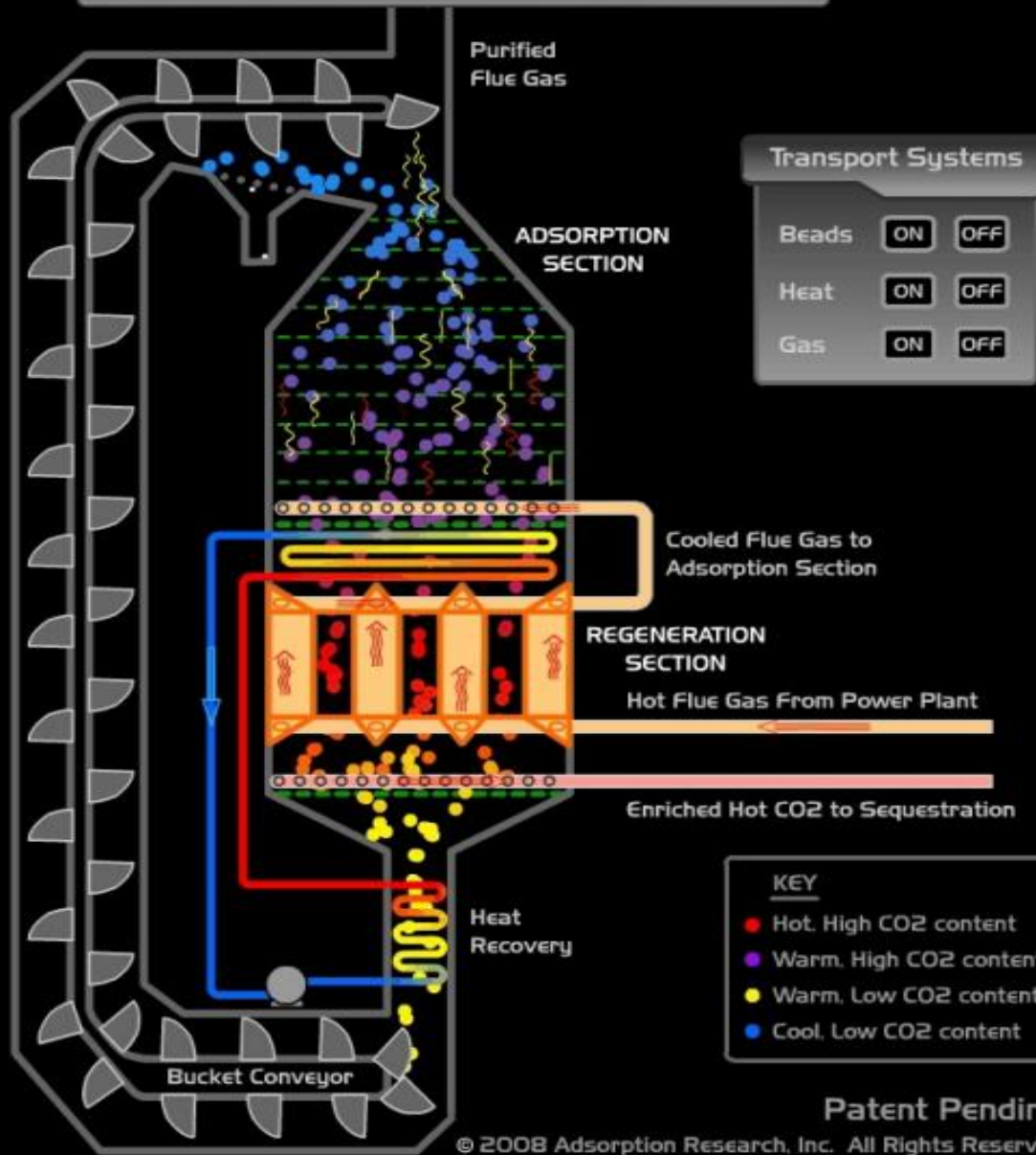
EDX mapping of Ti, O and C from TiO₂-carbon spheres

A.W.Morawski, P.Staciwa, D.Sibera, D.Moszyński, M.Zgrzebnicki, U.Narkiewicz, *Nanocomposite Titania-Carbon Spheres as CO₂ and CH₄ Sorbents*, **ASC Omega**, 5 (2020) 1966-1973;
<https://dx.doi.org/10.1021/acsomega.9b03806>

Purified gases



ARI's Moving-Bed TSA CO₂ Capture Process



hot exhaust
gases

CO₂

Patent Pending

© 2008 Adsorption Research, Inc. All Rights Reserved

PhotoRed POL-NOR project

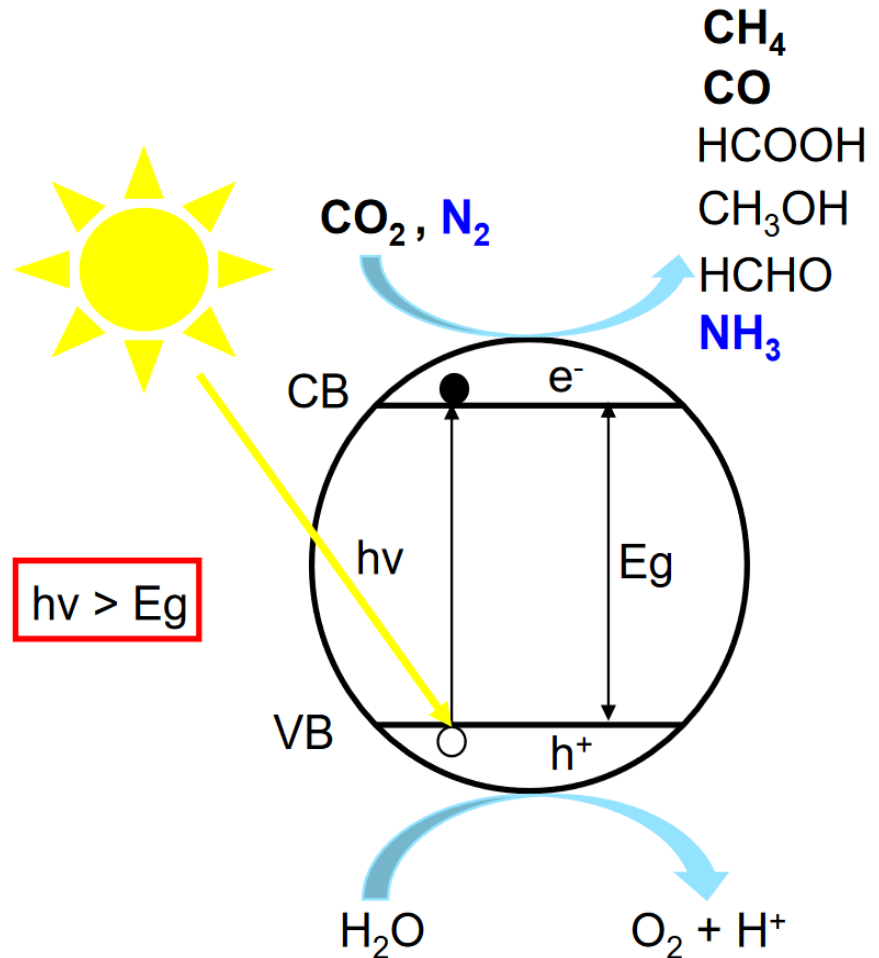
2020-2024 (prof. U. Narkiewicz)

„Photocatalytic and photoelectrochemical carbon dioxide reduction”

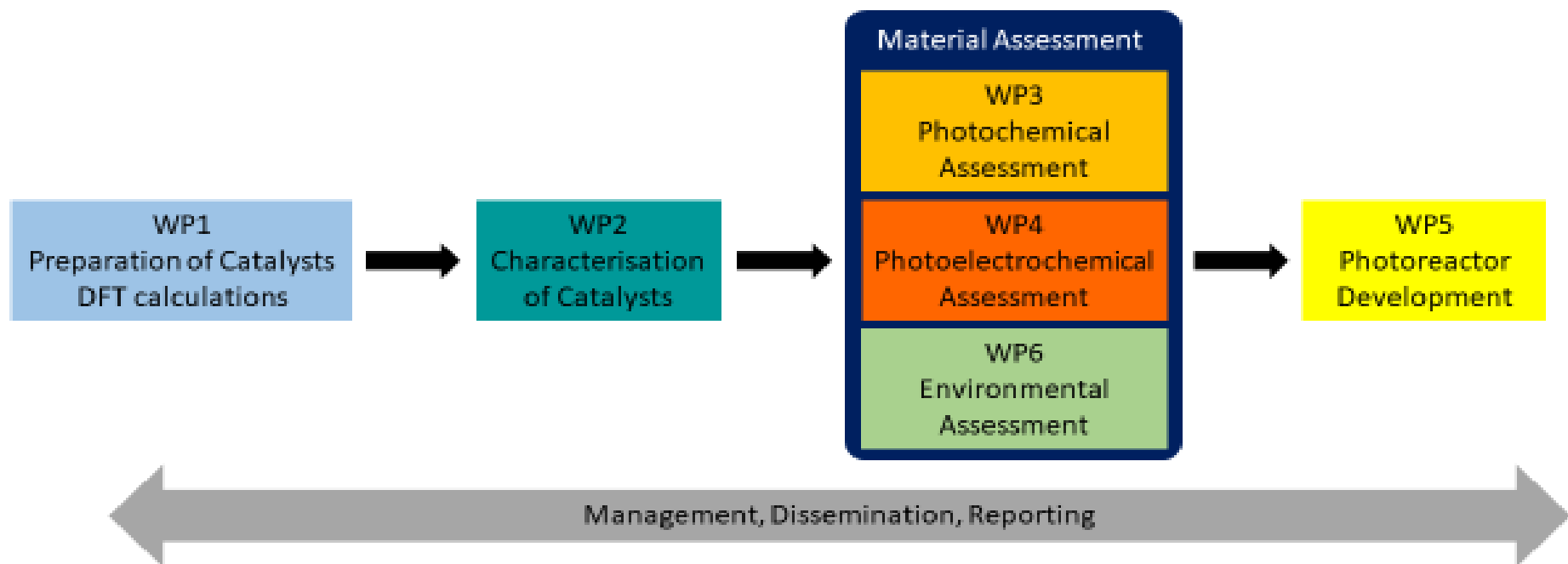
- One step further – not only CCS but CCU
- The same Pol-Nor consortium
- Value: 8 596 500 PLN

number of publications: 17
number of applications/patents: 5
number of conferences: 30
number of students/doctoral students:
3 doctoral students, 12 students
number researchers: 12

Motivation for this research



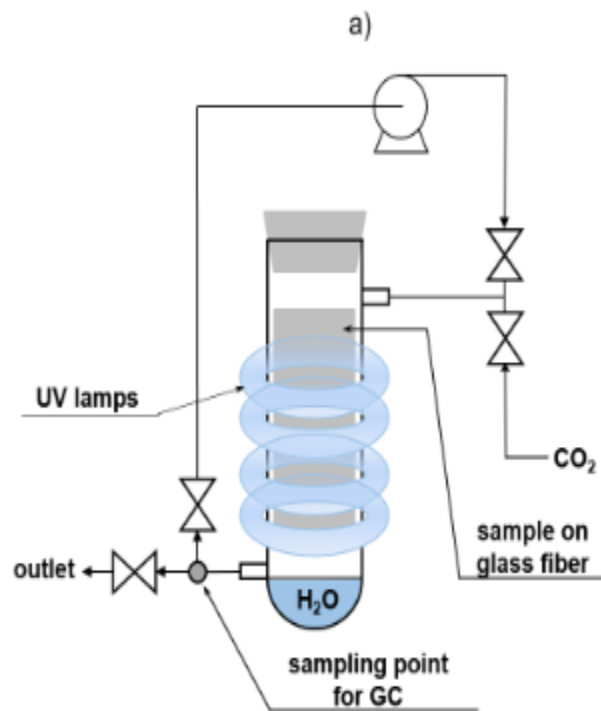
PhotoRed



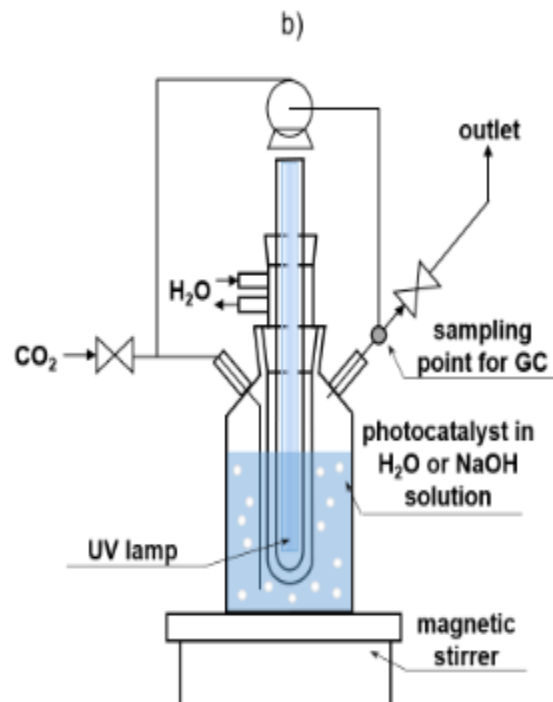
PhotoRed - objectives

- PhotoRed – continuation of the previous project, aiming to transform captured **CO₂** into **useful chemical products** using photocatalysis
- Modification of **carbon sorbents** aiming to produce new photocatalysts (addition of **TiO₂** and **ZnO**)
- Aim – to transform at least **10 micromoles CO₂/g/h** under UV radiation at ambient conditions. Stable activity during at least 200 h
- Design and construction of **quartz glass reactors** at the laboratory scale. Base to increase to scale and fabricate glass-steel reactors.
- **Environmental** assessment of the produced photocatalysts
- **Promotion** of social awareness about **CCS** and **CCU** technologies

PhotoRed



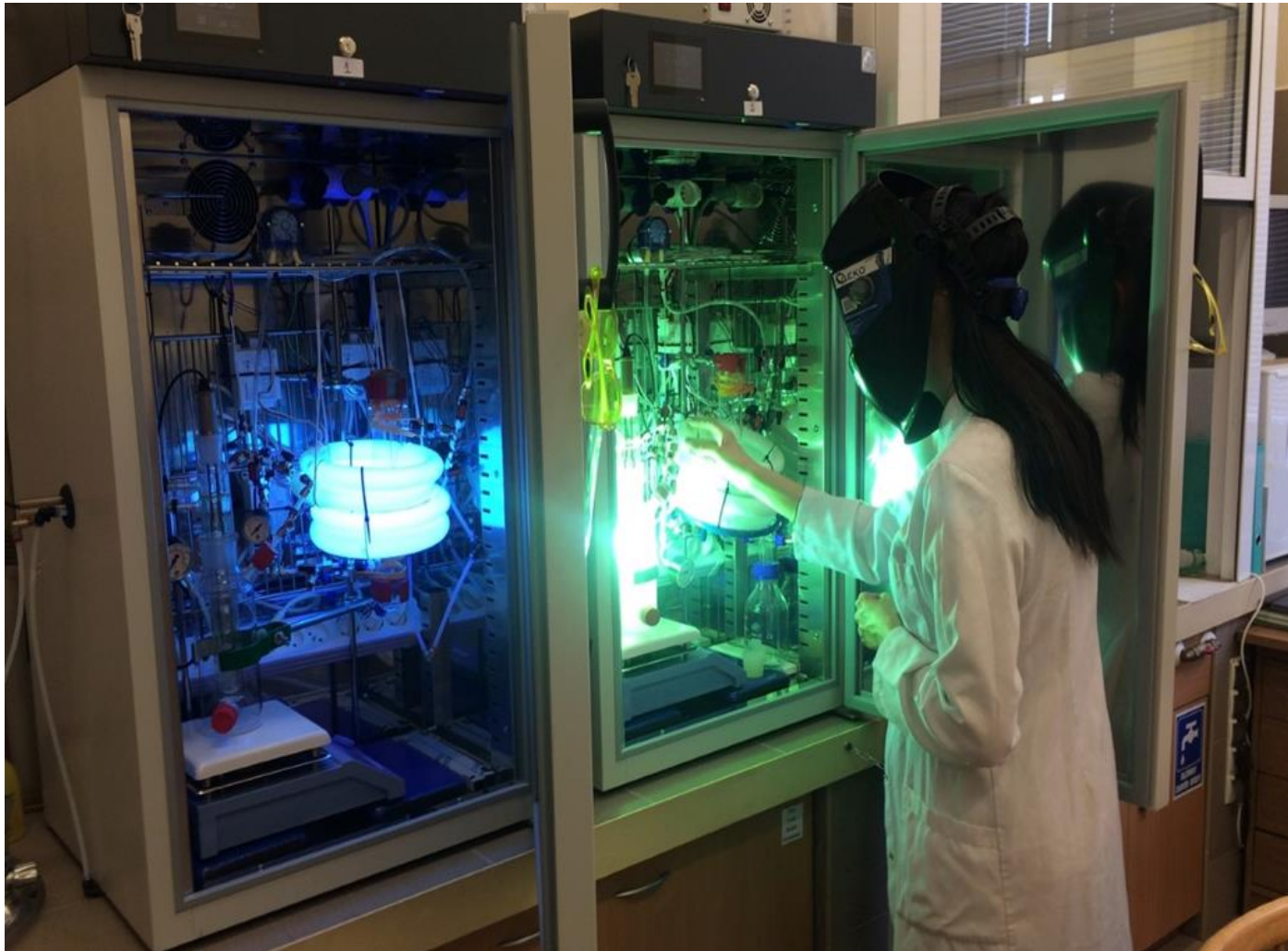
a) The scheme of the gas phase reactor



b) The scheme of the liquid phase reactor (*slurry*)

PhotoRed

Photoreactors in thermostatic chambers



Green ammonia

PhotoRed

A.W. Morawski, U.Narkiewicz, K.Ćmiełowska, E.Kusiak-Nejman, I.Pelech, P.Staciwa, E.Ekiert, D.Sibera, A.Wanag, M.Gano, *Sposób wytwarzania amoniaku i reaktor do wytwarzania amoniaku*, P.439745 (06.12.2021).

P25

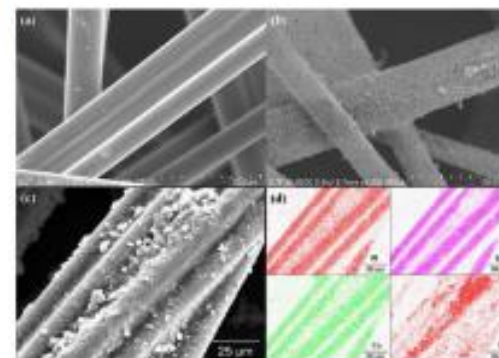
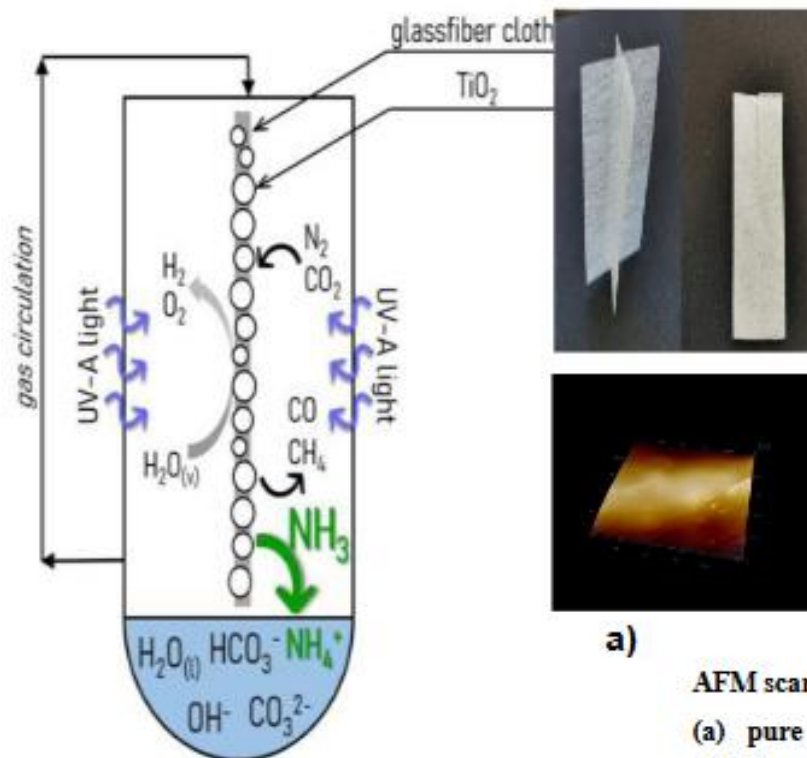
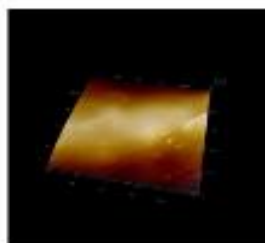
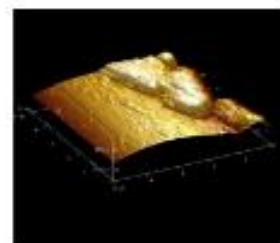


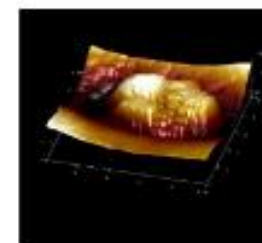
Figure 3. SEM images of pure glass fibers (a) and P25-coated glass fibers (b, c) and EDS chemical element mapping (d) of area shown in (c).



a)



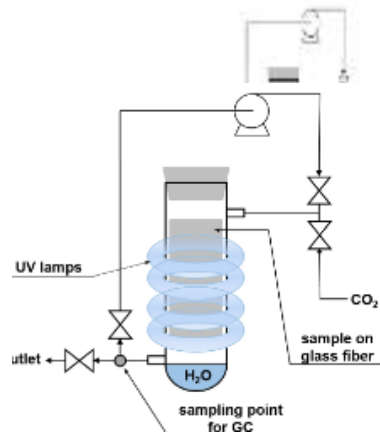
b)



c)

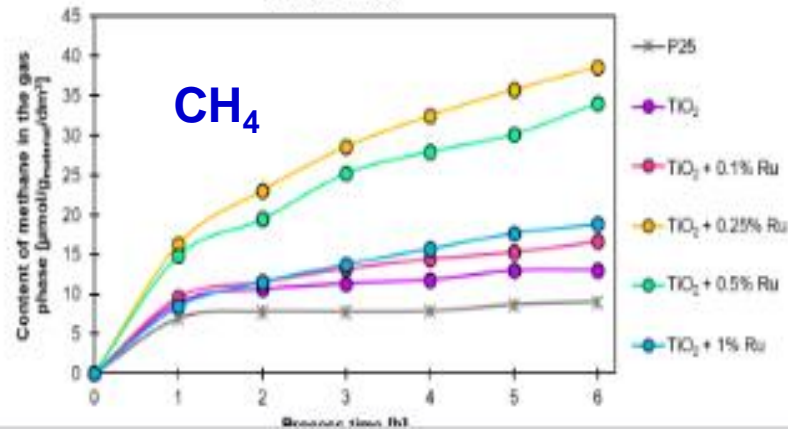
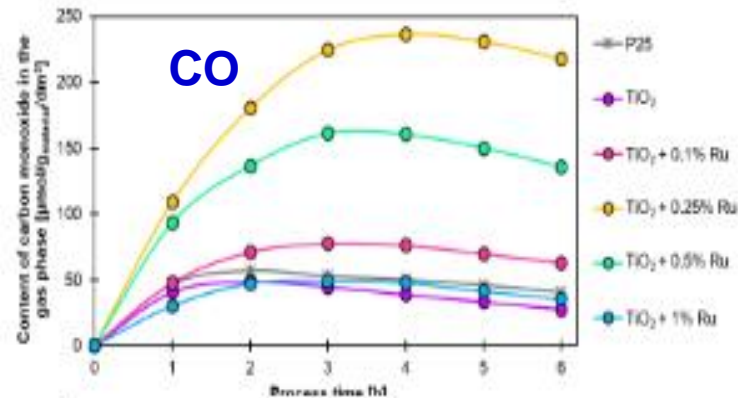
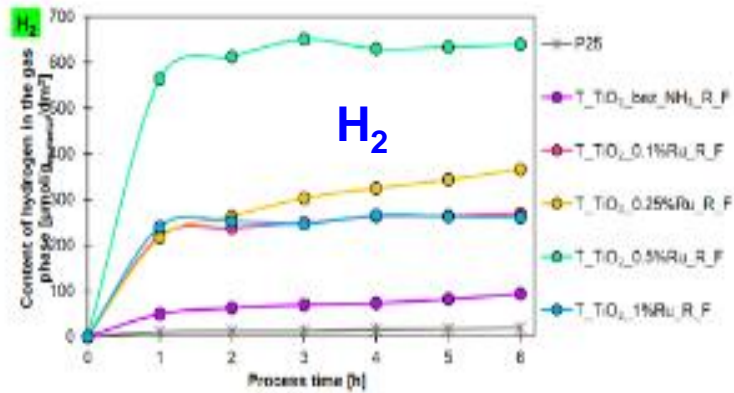
AFM scan images of

- (a) pure fiber glass fabric
- (b) fiber glass fabric with TiO_2 P25 on surface of fiber
- (c) fiber glass fabrics with TiO_2 P25 between two fibers



Ru/TiO₂

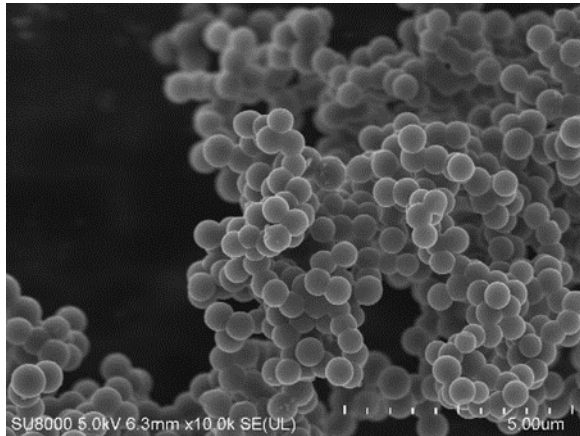
Gas phase



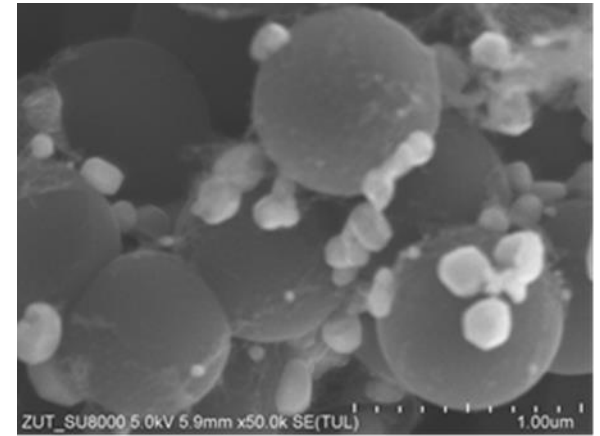
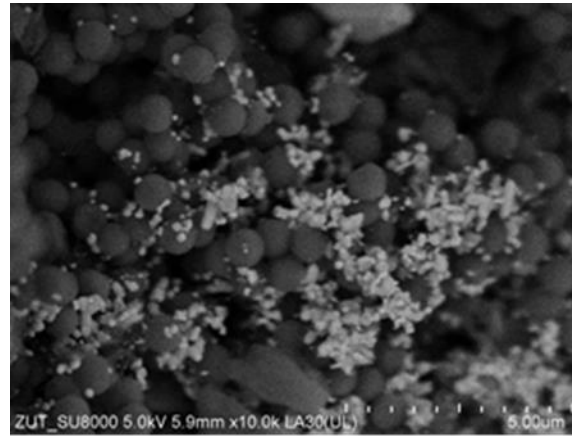
PhotoRed

Example of a photocatalyst – carbon spheres

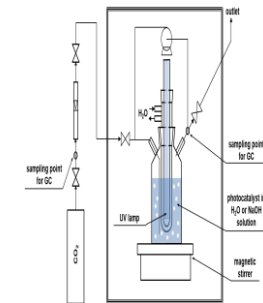
before



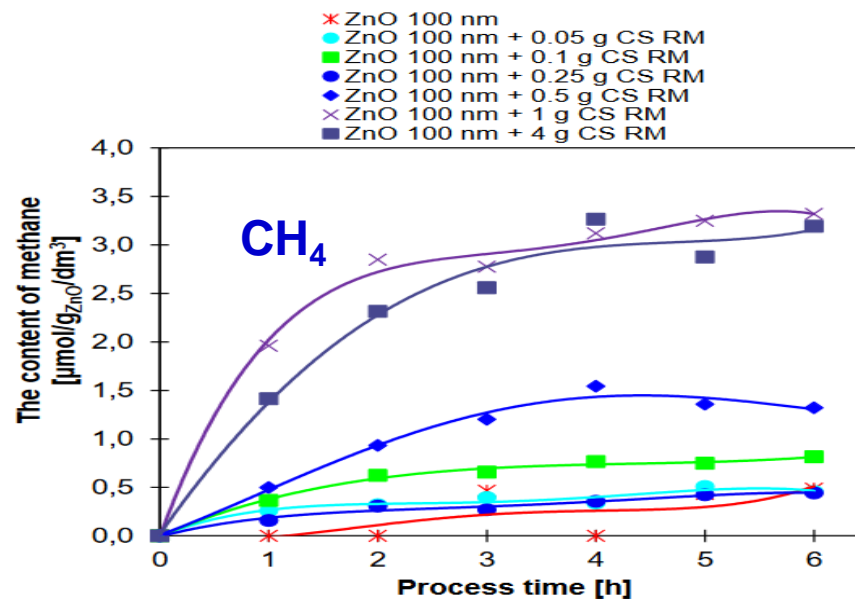
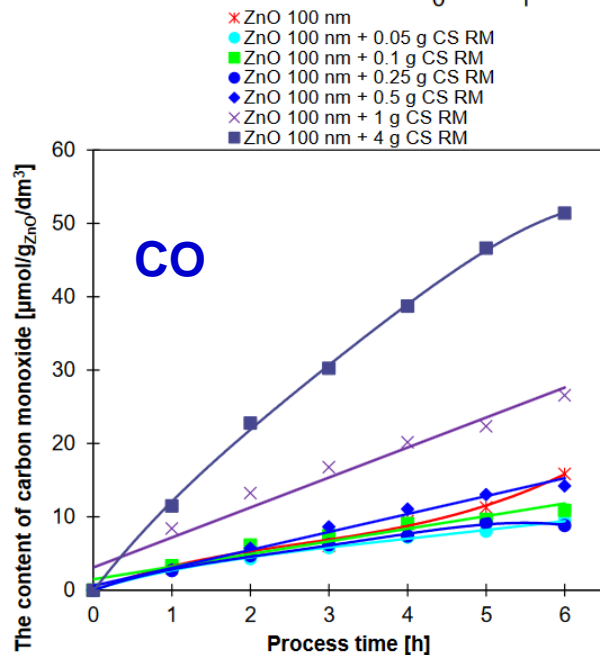
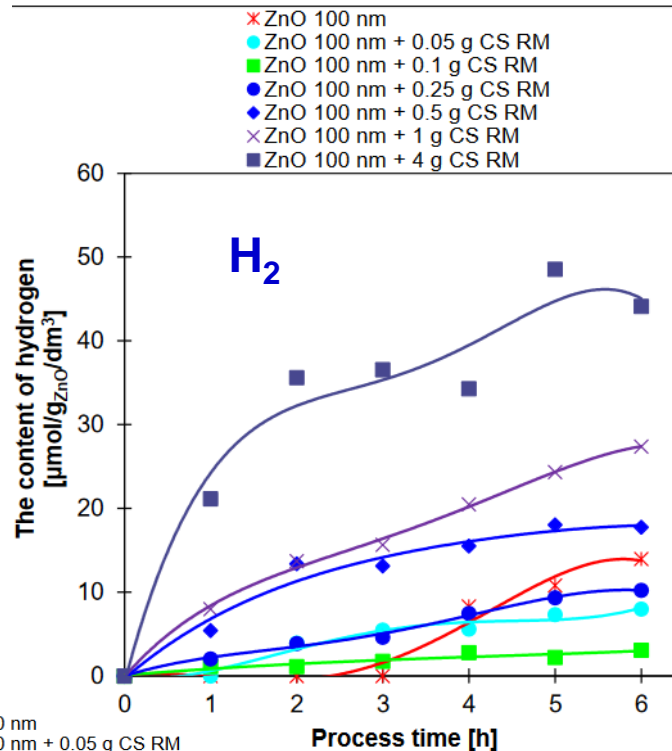
after ZnO addition



PhotoRed



**ZnO/CS
slurry**



FWD-Green-3 POL-NOR project

2023-2024 (prof. I. Pełech)

„Synergistic doping of titanium dioxide with metals and non-metals to produce hydrogen under UV and Vis light „

Value: 1 147 500,00 PLN.

Consortium:

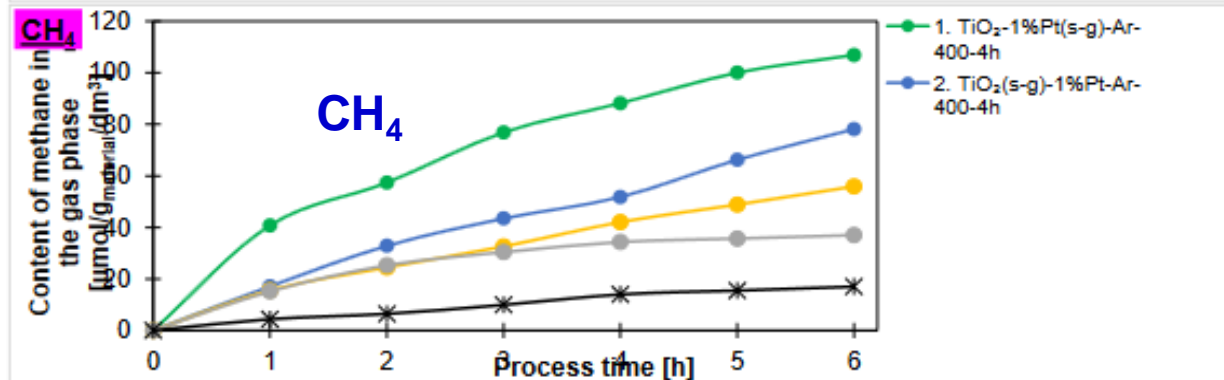
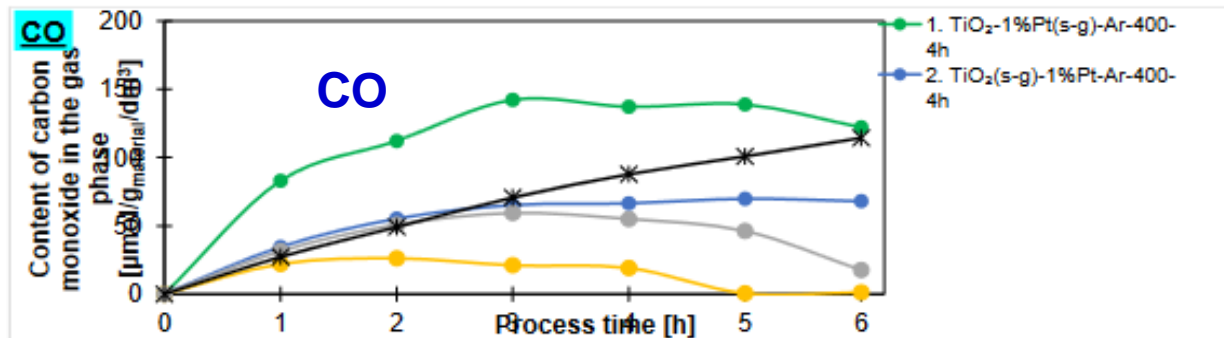
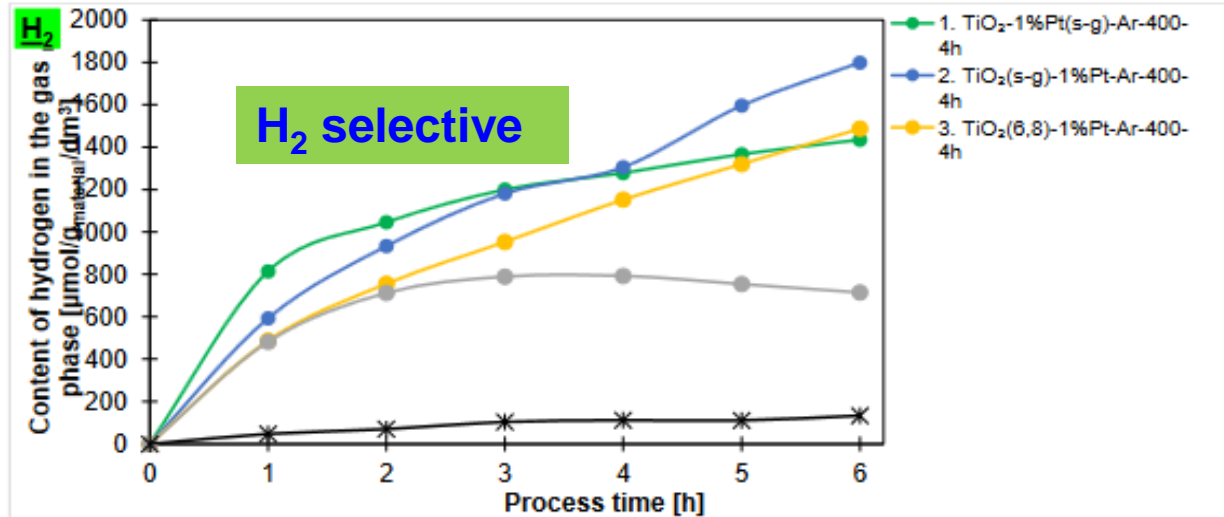
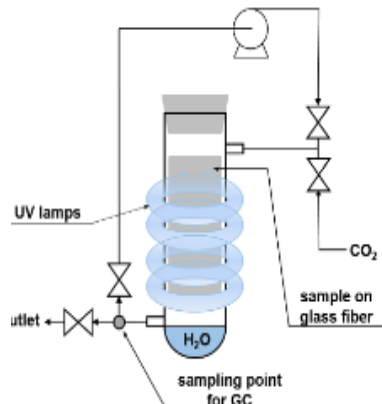
ZUT,

University of South-Eastern Norway,

SINTEF Industry,

SINTEF Ocean

Pt/ TiO₂ gas phase





Acknowledgements:



West Pomeranian
University of Technology
in Szczecin



University of
South-Eastern Norway



SINTEF



Norway
grants



The National Centre
for Research and Development



SolSorb
CO₂ Capture & Storage



photoRed